Prestige Epoxy Adhesive has been designed for resistance to chemical attack in fruit juice production areas, swimming pools, wineries, dairies, abattoirs, back of house areas in restaurants and shopping centres, etc. The product is suited for use in interior and exterior conditions, walls and floors. The product is ideal for fixing ceramic tiles, resin based listello’s, bullnozings and glass tiles. The individual components are black and white in colour. The mixture is thixotropic in nature and has a butter like consistency for easy spread with a hand trowel.

**CAUTION**
- This product is ideal for use in acid conditions, permanently wet conditions or in swimming pools.
- Cure is retarded at low temperature.
- Warm temperatures will speed curing and shorten working time.
- Clean equipment immediately with warm soapy water or thinners.
- In case of eye contact, wash well with clean water and obtain medical assistance.
- Never attempt to use part portions of the 2 components.
- Try a small test area to determine adhesive absorption into tiles resulting in staining before finishing the entire installation.

**ADVANTAGES**
- Can repair damage floors.
- Can fill holes and depressions.
- Smooth differences in levels.

**CURING PERIODS**
(As per the SABS Code of practice for the Design and Installation of Ceramic Tiles Code 0107 - 1996)

- New concrete floors require 6 weeks curing time before direct bedding.
- New concrete floors require 4 weeks curing time before screeding and the screeds another 4 weeks before tiling can commence.

**SURFACE PREPARATION**
1. Surfaces must be solid/firm and free of dust, mould oil, grease, sealers, wax polish and organic growth. Organic growth must be removed and the spores killed with an effective fungicide such as a household bleaching solution.
2. The joints to be grouted should be clean and dry with access adhesive in the joints raked out.
3. Existing ceramic tiles: Clean thoroughly with undiluted Prestige Tile Cleaner.

**PACKAGING**

Two Components (Resin & Hardener) – 5 Kg & 1 Kg

**MIXING**
1. Two Components - Mix the Resin & hardener together to the desired consistency in the supplied ratio. Mix to an even colour without lumps or streaks.
2. Mechanical mixing will result in a smooth and lump free mix.
3. NOTE: Stainless steel and polythene or polypropylene does not bond well.
APPLICATION

- Apply the mixed adhesive using a rubber tiling floor trowel (10x10x10mm) notched and apply to a minimum bed thickness of 6 mm.

- Ensure that the tiles are cleaned as soon as possible as the adhesive residue will become progressively more difficult to clean off as curing takes place.

- If there is a delay and it becomes difficult to remove the adhesive residue with water, then lacquer thinners can be used and if the residues have been left still longer than a heavy duty paint stripper can be tried.

- Check adhesive for complete coverage by periodically removing a tile and inspecting bedding adhesive transfer onto back of tile.

TECHNICAL DATA

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour</td>
<td>Grey or White</td>
</tr>
<tr>
<td>Pot Life</td>
<td>15 minutes</td>
</tr>
<tr>
<td>Set</td>
<td>2 Hours at 25 °C</td>
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<tr>
<td>Curing - Practical</td>
<td>24 Hours</td>
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<tr>
<td>Curing – Full</td>
<td>7 Days</td>
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<tr>
<td>Grouting</td>
<td>After 24 hours</td>
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<tr>
<td>Mixed Weight/</td>
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<tr>
<td>Litre/ 5 Kg</td>
<td>3.75 Litres</td>
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<tr>
<td>Chemical Resistance</td>
<td>Resistant to aggressive cleaning agents,</td>
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<tr>
<td></td>
<td>acids and Alkalis</td>
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<td>Application Tempera</td>
<td>5 – 35 °C</td>
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<tr>
<td>Shelf Life</td>
<td>6 months</td>
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GUARANTEE

We guarantee that Prestige products meet the product specifications and will be free from any defect. Any guarantee with regard to the performance of Prestige products will be subject to the professional and practical application of Prestige products in accordance with our instructions and specifications.

However, we have no influence over specific site conditions and therefore, if in doubt, the user should first carry out sufficient tests to ensure that the product is suitable. In special cases, obtain advice.

Should our product prove defective, we undertake to replace any defective material. This guarantee will fall away in the event of Prestige products being contaminated or adulterated by the addition of sand, cement or any substance other than recommended by us.

WARNING

- Do not ingest.
- Keep away from children and pets.
- Do not empty into drains.

PRECAUTIONS

- Wear rubber gloves.
- Do not ingest.
- In the event of contamination rinse thoroughly with cold water.
- Use as directed.
- Use a dust mask.
- Work in well ventilated areas.
- Seek medical assistance if irritation or discomfort persists.