



## PURPOSE

**PRESTIGE STANDARD TILE GROUT** is cement-based grout designed and formulated to grout tile joints on walls and floors up to a maximum width of 8 mm, both interior and exterior. It has ingredients to assist in water resistance, flexibility, additional strength, workability and has excellent shrink resistance.

Available in a variety of colours. See colour selector.

## SURFACE PREPARATION

As per the SABS Code of practice for the Design and Installation of Ceramic Tiles Code 0107–1996.

1. Minimum joint width for walls is 2mm and for floors 3mm, or as specified by the tile manufacturer.
2. It is not recommended to butt joint tiles.
3. The surface must be firm and clean. The joints must be free of loose material and adhesive residue prior to grouting.

## MIXING

1. Gradually mix 20kg of **PRESTIGE STANDARD TILE GROUT** to  $\pm$  5,5 litres of clean, cold water or 5kg of **PRESTIGE STANDARD TILE GROUT** to approximately 1,37 litres of clean water.
2. Mix to a thick creamy smooth paste. Mechanical mixing will result in a lump free, easier to use mix.
3. Allow the mixture to stand for 5 minutes for the properties of the **PRESTIGE STANDARD TILE GROUT** to form.
4. Remix before use.
5. CHECK TILES FOR STAINING BEFORE GROUTING COMMENCES. DO NOT ADD MORE WATER.

## APPLICATION

1. Apply **PRESTIGE STANDARD TILE GROUT** liberally to the surface and work it into joints with a sponge rubber-faced float or a rubber squeegee, approximately 1m at a time, ensuring that



joints are completely filled.

2. The excess **PRESTIGE STANDARD TILE GROUT** must be worked away from the joints and cleaned off with the grout squeegee as work progresses, and not left to harden. The grouted joints must be left to dry and harden for approximately 2 hours.

The excess **PRESTIGE STANDARD TILE GROUT** can then be cleaned off with a DAMP, NOT WET, sponge. Do not leave excess moisture on grout joints. The joints can be finished off by pointing along the joint lines.

3. The joints must be allowed to dry for 24 hours before polishing with a clean dry cloth.
4. For permanently wet areas, increased flexibility, and additional strength or in areas where food or cosmetic staining may occur, e.g. kitchens and bathrooms, the water in the mix should be replaced with **PRESTIGE BONDING ADDITIVE**.
5. Mix as above.
6. Note that the grout will dry a shade darker with the addition of **PRESTIGE BONDING ADDITIVE**.
7. For areas where high acid, alkaline, chemical conditions exist and for industrial applications, it is recommended that an acid/alkali-resistant grouting system be used such as **PRESTIGE EPOXY RESISTANT GROUT**.
8. For quarry or porous non-glazed tiles, it is recommended that tiles be sealed before grouting to avoid any staining of the tiles.
9. Any light surface staining due to grout not being removed timeously can be removed with the use of **PRESTIGE TILE CLEANER**.

## TECHNICAL DATA

Final drying time	24 hours at 20°C and 50% humidity.
Water demand	Approximately 5,5 litres/20 kg.
Temperature	Resistant up to 90°C.
Shelf life	6 months in dry moderate conditions.
Pot Life	90 minutes.
Bulk density	1,2 kg/litre.
Application temperature	+ 5 °C to + 30°C.

## COVERAGE

Using the following formula it is possible to calculate the quantity of **PRESTIGE STANDARD TILE GROUT** required per square meter of tiling.

$$\text{Kg/m} = \frac{A + B}{A \times B} \times C \times D \times 1,8 \text{ (bulk density)}$$

A = Length of tile,  
 B = Width of tile  
 C = Thickness of tile,  
 D = Average joint width

## COLOUR

See the **PRESTIGE STANDARD TILE GROUT** colour selector.

## PACKAGING

20 kg, 5 kg & 1kg

## GUARANTEE

We guarantee that **PRESTIGE** products meet the product specifications and will be free from any defect. Any guarantee with regard to the performance of **PRESTIGE** products will be subject to the professional and practical application of **PRESTIGE** products in accordance with our instructions and specifications.

However, we have no influence over specific site conditions and therefore, if in doubt, the user should first carry out sufficient tests to ensure that the product is suitable. In special cases, obtain advice. Should our product prove defective, we undertake to replace any defective material.

This guarantee will fall away in the event of **PRESTIGE** products being contaminated or adulterated by the addition of sand, cement or any substance other than recommended by us.

## WARNING

- Do not ingest.
- Keep away from children and pets.
- Do not empty into drains.

## PRECAUTIONS

- Wear rubber gloves.
- Do not ingest.
- In the event of contamination rinse thoroughly with cold water.
- Use as directed.
- Use a dust mask.
- Work in well ventilated areas.
- Seek medical assistance if irritation or discomfort persists.

## STORAGE

Store in dry conditions on pallets.

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**TECHNICAL ADVICE CENTRES:**  
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